

# **Turbine Flow Meter**

## **QuikSert® Explosion-Proof**

### **DESCRIPTION**

The QuikSert in-line turbine flow meter was developed for liquid applications where accuracy and dependability are needed. QuikSert's stainless steel body incorporates a helical turbine with tungsten carbide shaft and bearing. It provides an efficient, long service life and a cost-effective solution for your measurement requirements.

Simple in design and construction, QuikSert uses modified upstream and downstream flow straighteners for a high degree of flow accuracy. Its between-the-flange design eliminates the need for mating flanges, requiring less space in the flow line, lowering costs for easy, one-man installation.

The meter produces a sine-wave signal proportional to its volumetric flow rate. With optional Blancett electronics, QuikSert provides local flow rate and volume totalization and interfaces with most instruments, PLCs and computers.

#### **FEATURES**

- Accurate and repeatable flow measurement from 0.6...3 gpm (20...100 bpd) to 500...5000 gpm (17,000...171,000 bpd).
- Unique between-the-flange design eliminates need for mating flanges.
- Superior materials of construction for high performance in aggressive environments.
- Wafer-style mounting configurations for limited space requirements.
- Modified flow straighteners for enhanced fluid dynamics.



### **INSTALLATION**

The QuikSert turbine meter is simple to install and service. The meter should be installed with the "flow direction" arrow aligned with the direction of the line flow. For optimum performance, the flow meter should be installed with a minimum of 10 diameters upstream straight pipe length and 5 diameters downstream straight pipe length.

### **REPAIR KITS**

Factory calibrated repair kits are available for field service. A repair kit contains six screws, two rotor supports, one rotor assembly, and a K-factor tag. The rotor support assembly is retained in proper position within the meter body by the support screws. These screws allow for quick and easy disassembly and replacement of the meter's internal components. QuikSert repair kits are designed and manufactured for use with Blancett turbines and other flow meters of similar design; contact the factory for further details.



### **OPERATING PRINCIPLE**

Fluid entering the meter first passes through an inlet flow straightener that reduces its turbulent flow pattern. Fluid then passes through the turbine, causing the turbine to rotate at a speed proportional to fluid velocity. As each turbine blade passes through the magnetic field generated by the meter's magnetic pickup, an AC voltage pulse is generated. These pulses provide an output frequency that is proportional to volumetric flow.

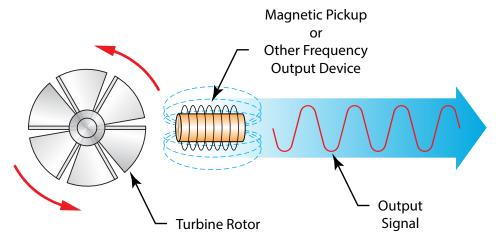


Figure 1: Schematic illustration of electric signal generated by rotor movement

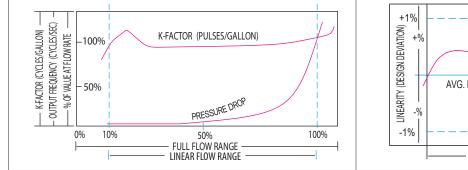
### **K-FACTOR**

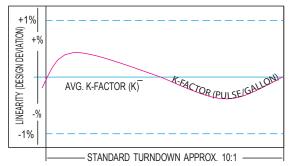
The K-factor represents the number of output pulses transmitted per gallon of fluid passing through the turbine meter. Each turbine has a unique K-factor. However, turbine meters are not functionally consistent throughout the full flow range of the meter.

There are several forms of friction inherent in turbine meters that slow down the rotational movement of the turbine rotor. These frictional forces include: magnetic drag, created by electromagnetic force of pickup transducers; mechanical drag, due to bearing friction; and viscous drag, produced by flowing fluid. See charts below.

As flow increases, the frictional forces are minimized and the free-wheeling motion of the turbine rotor becomes more linear (proportional to flow). The K-factor becomes relatively constant and linear throughout the balance of the linear flow range. This is approximately a 10:1 turndown ratio from the maximum flow rate down to the minimum flow rate.

### Typical K-factor Curve (Pulse per US Gallon)





## **SPECIFICATIONS**

	Body	316/316L stainless steel	
	Rotor	CD4MCu stainless steel	
	Bearings	Tungsten carbide	
Materials of Construction	Rotor Shaft	Tungsten carbide	
	Rotor Support	316L	
Operating Temperature	-150350° F (-101177° C) standard Temperatures to 450° F (232° C) with high-temp pickup, consult factory for details The standard meter should not be subjected to temperatures above 350° F (177° C), or below -150° F (-101° C) or the freezing point of the metered liquid.		
Pressure Rating	See "Pressure Rating" below		
End Connections	Wafer-Style ASME B16.5		
Turndown Ratio	_		
Accuracy	± 1.0% of reading		
Repeatability	± 0.1%		
Calibration	Water; NIST Traceable Calibration, Certificate available, consult factory for details		
Pickup	B111109, B220111, B220210, B220243, B111126		
Pressure Standards/Approvals	Canadian Registration Number (CRN)		
Pulsation and Vibration	Severe pulsation and mechanical vibration will affect accuracy and shorten the life of the meter.		
Certifications	Class I Div. I Groups C,D Complies to UL1203 and CSA 22.2 No. 30 Met Labs File No. E112860		

# **Pressure Rating**

The pressure rating of the meter is dependent upon the class of ASME flanges between which the meter is to be mounted. The pressure rating chart below is based on Carbon Steel at 100° F (37.8° C).

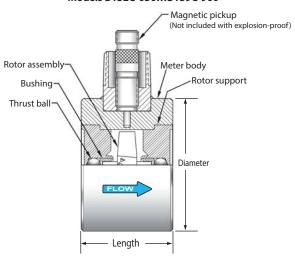
Flange Class (ASME)	150#	300#	600#	900#	<sup>1</sup> 1500#
Working Pressure (psi)	285	740	1480	2220	3705
Working Pressure (bar)	20	51	102	153	256
Working Pressure (MPa)	1.97	5.10	10.20	15.31	25.55
<sup>2</sup> Test Pressure (psi)	427.5	1110	2220	3330	5557.5
<sup>2</sup> Test Pressure (MPa)	2.95	7.65	15.31	22.98	38.32

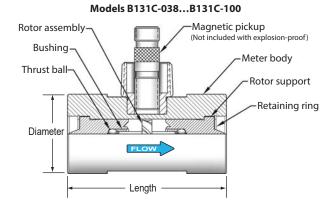
<sup>&</sup>lt;sup>1</sup> For bore size 2 in. and less

<sup>&</sup>lt;sup>2</sup> Test pressure based on 1.5 safety factor

## **DIAGRAMS**







# PART NUMBER INFORMATION (PICKUP NOT INCLUDED)

Part Number*	Meter Bore Size × Line Size (in.)	Flow Range	Strainer Mesh	Approx. K-Factor pulses/US gal	Weight	Max. Pressure Drop (psi)
B131C-038	3/8 × 1		60	18,000	_	3.75
B131C-050	1/2 × 1		60	13,000	_	6.5
B131C-075	3/4 × 1		60	3300	_	18
B131C-088	7/8 × 1		60	3100	_	20
B131C-100	1×1		60	870	_	20
B132C-050	1/2 × 2		60	13,000	_	12
B132C-075	3/4×2		60	3300	_	18
B132C-088	7/8×2		60	3100	_	20
B132C-100	1 × 2	See "Flow Range	40	870	_	20
B132C-150	1-1/2 × 2	Chart" below	20	330	_	16
B132C-200	2×2		20	52	_	9
B132C-250	2×3		10	52	_	10
B133C-300	3×3		10	57	_	10
B133C-380	3 × 3		10	57	_	10
B134C-400	4 × 4		10	29	_	10
B136C-600	6×6		4	7	_	10
B138C-800	8×8		4	3	_	10
B139C-900	10×10		4	1.6	_	10

# Flow Range Chart

D (N )		Flow Ranges				
Part Number	gpm (lpm)	bpd	m³/d			
B131C-038	0.603.00 (2.2711.36)	20100	3.316			
B131C-050	0.757.50 (2.8428.39)	25250	4.141			
B131C-075	2.0015.00 (7.5756.78)	68515	10.981.75			
B131C-088	3.0030.00 (11.36113.56)	1001000	16160			
B131C-100	5.0050.00 (18.93189.27)	1701700	27.25272.5			
B132C-050	0.757.50 (2.8428.39)	25250	4.141			
B132C-075	2.0015.00 (7.5756.78)	68515	10.981.75			
B132C-088	3.0030.00 (11.36113.56)	1001000	16160			
B132C-100	5.0050.00 (18.93189.27)	1701700	27.25272.5			
B132C-150	15.00180.00 (56.78681.37)	5156000	82981			
B132C-200	40.00400.00 (151.421514.16)	130013,000	2182180			
B132C-250	40.00400.00 (151.421514.16)	130013,000	2182180			
B133C-300	60.00600.00 (227.122271.25)	210021,000	3273270			
B133C-380	80.00800.00 (3023028)	275027,500	4304300			
B134C-400	100.001200.00 (378.544542.49)	340041,000	5456540			
B136C-600	200.002500.00 (757.089463.53)	680086,000	1,09013,626			
B138C-800	350.003500.00 (1324.8913248.94)	12,000120,000	1,36319,076			
B139C-900	500.005000.00 (1892.7118927.06)	17,000171,000	2,72527,252			

## **DIMENSIONS TABLE**

Part Number	Diameter	Length
B131C-038 B131C-050 B131C-075 B131C-088 B131C-100	2 in.	4 in.
B132C-050 B132C-075 B132C-088 B132C-100 B132C-150 B132C-200	3.62 in.	2.5 in.
B132C-250 B133C-300 B133C-380	5 in.	4.25 in.
B134C-400	6.18 in.	5 in.
B136C-600	8.5 in.	5.75 in.
B138C-800	10.62 in.	6.25 in.
B139C-900	12.75 in.	6.75 in.

## **INSTALLATION KITS**

QuikSert Installation Kits are offered to make set up trouble-free and to ensure the proper fit. Each kit includes: studs, nuts, gaskets, and spacer rings. See table below for ordering information.

Size	150#	300#	600#	900#
1 in. (25.4 mm)	B253-1HK-150	B253-1HK-300	B253-1HK-600	B253-1HK-900
2 in. (50.8 mm)	B253-2HK-150	B253-2HK-300	B253-2HK-600	B253-2HK-900
3 in. (76.2 mm)	B253-3HK-150	B253-3HK-300	B253-3HK-600	B253-3HK-900
4 in. (101.6)	B253-4HK-150	B253-4HK-300	B253-4HK-600	B253-4HK-900
6 in. (152.4 mm)	B253-6HK-150	B253-6HK-300	B253-6HK-600	B253-6HK-900
8 in. (203.2 mm)	B253-8HK-150	B253-8HK-300	B253-8HK-600	B253-8HK-900
10 in. (254.0 mm)	B253-9HK-150	B253-9HK-300	B253-9HK-600	B253-9HK-900

# **PICKUP OPTIONS**

Part Number	Magnetic Pickup	Temperature Range
B111109	Standard	–150330° F (–101165° C)
B220111	High temperature	–450…450° F (–26…232° C)
B220210	With preamplifier	-40250° F (-40121° C)
B220243	Intrinsically safe pickup with preamplifier, FM rated	-40250° F (-4021° C)
B111126	ATEX 🐼 II 1G; EEx ia IIC T5	–58248° F (–50120° C)

# **REPAIR KITS**

Part Number	Repair Kit Part Number
B131-038	B253-102
B131-050	B253-105
B131-075	B253-108
B131-088	B253-109
B131-100	B253-112
B132-050	B253-205
B132-075	B253-208
B132-088	B253-209
B132-100	B253-212
B132-150	B253-216
B132-200	B253-220
B132-250	B253-220
B133-300	B253-330
B133-380	B253-330
B134-400	B253-440
B136-600	B253-660
B138-800	B253-880
B139-900	B253-990

